

Quadrant of sanding disc to use while sanding inside of bowl.

- On top 1/2 of bowl use the upper right at 7.30 of bowl.
(viewed with sanding disc facing you)



- On bottom 1/2 of bowl use upper left at 7:30 of bowl
(Tip) use over sized disc on 2" inertia sander



[C] RPM Speed of bowl and sander added together equals sanding speed. (slower is better)

**Bruce's recommended speeds - 400 - 500 rpm (sander)
400 - 500 rpm (bowl)**

[D] Wet Sanding

- 1) tray below vessel
- 2) bowl for dipping water
- 3) rag (wet) held against underside of bowl
- 4) wet/dry sandpaper held on top of bowl

[E] Sand by moving systematically up through grits

Comments : Worn out 150 grit is not 220 grit!

- use sandpaper until its not throwing off dust then discard (your time is valuable also !)
- higher grits are to remove previous grit scratches
- blow off surface after each grit
(at least wipe surface - reason is remaining grit causes problems)
- stop and inspect after each grit
(take care of problem right a way)